

Date: Thursday, 8/24/2006 11:09:31 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	SUPPORT GUSSET (350) BASKET		
Job Number	28313				
Estimate Number	10496				
P.O. Number	N/A	Part Number	D2325		
This Issue	8/24/2006	S.O. No.	N/A		
Prsht Rev.	NC	Drawing Number	D2325 REV B		
First Issue	N/A	Project Number	N/A		
Previous Run	27582	Drawing Revision	B		
Written By	<i>[Signature]</i>	Material	N/A		
Checked & Approved By	<i>[Signature]</i>	Due Date	8/31/2006 Qty: 52 Um: Each		
Comment	Est. D 02/12/06 Reformat; Rev B KJ/RF Est. E06.05.03 Water jet EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 .063 Sheet	
Comment: Qty.: 0.4883 sf(s)/Unit Total : 25.3890 sf(s) 304/316 SS .063 Sheet Batch: <u>H101873</u>			
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D2325 Dwg Rev: <u>B</u> Prog Rev: <u>B</u>			
2-Deburr if necessary SAN 06.08.25			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
<u>06.08.25</u> SAN 06.08.25			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAN 06.08.25			
4.0	QC8	SECOND CHECK	
<u>06.08.25</u> <u>COUNTED</u> 			
Comment: SECOND CHECK			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary <i>[Signature]</i>			

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/08/08

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

Date: Thursday, 8/24/2006 11:09:31 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT GUSSET (350) BASKET

Job Number: 28313

Part Number: D2325

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



J 06.08.28 S2

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



J 06.08.28 S2

Comment: PACKAGIN

Identify and Stock
Location: W.S.

8.0 DC

DOCUMENT CONTROL



S2

Comment: DOCUMENT CONTROL

Inspection Level 21

J 06/08/28

Job Completion



C 06/08/28

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	28313
Description: Support Gusset	Part Number:	D2325
Inspection Dwg: D2325	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	SAN	Audited by:	<u>J</u>	Prototype Approval:	N/A
Date:	06-08-25	Date:	06-08-28	Date:	N/A

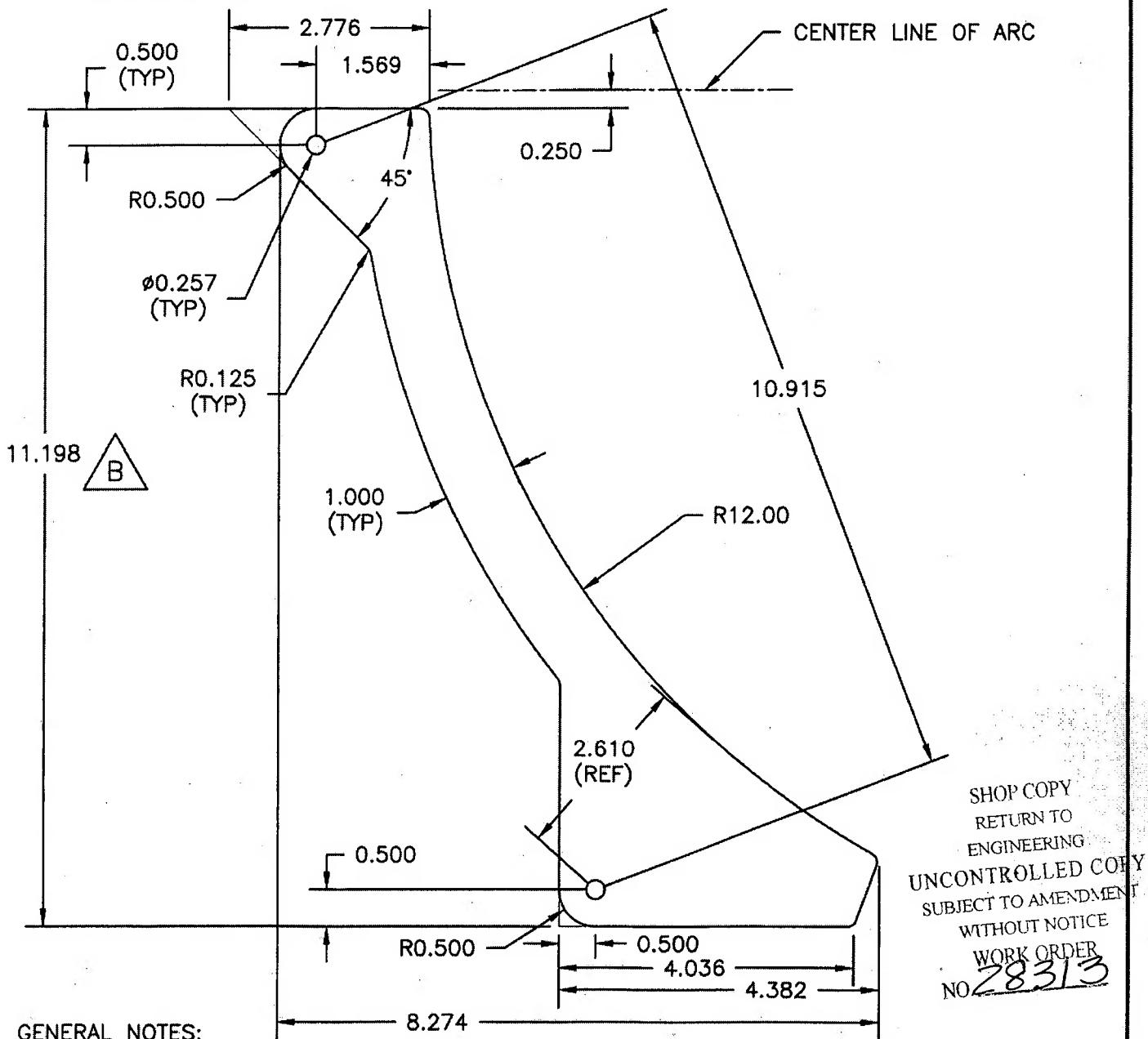
Rev	Date	Change	Revised by	Approved
A	06.05.08	New Issue	KJ/JLM	



DESIGN <i>HP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>HP</i>	APPROVED <i>HP</i>	DRAWING NO. D2325	REV. B	SHEET 1 OF 1
DATE 02.08.28	TITLE SUPPORT GUSSET		SCALE 1:2	

RELEASED
02.08.29 #

A	94.12.13	NEW ISSUE
B	02.08.28	REFORMAT; 11.198 WAS 11.948



GENERAL NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK (REF DART SPEC. M304S16GA)
2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
3) ALL DIMENSIONS ARE IN INCHES
4) BREAK ALL SHARP EDGES 0.005 TO 0.010**

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